

Instructions for the installation of 3458 Locator Plate Riser Block

General:

The 3458 Locator Plate Riser Block is used with the 3316 Universal Press for the purpose of raising 3443-XX Scotchflex Locator Plates (for controlled pitch cable) to the same height as exists on other Scotchflex assembly presses. The standard 3442-1A platen supplied with the 3316 Universal Press will handle most Scotchflex connectors. Platens required for the assembly of other Scotchflex connector are available through your Scotchflex representative.

Installation:

The 3458 Locator Plate Riser Block mounts onto the top surface of the 3316 Universal Press base and is anchored in place with two slotted captive screws (Figure 1) which should be tightened down firmly with a screwdriver.

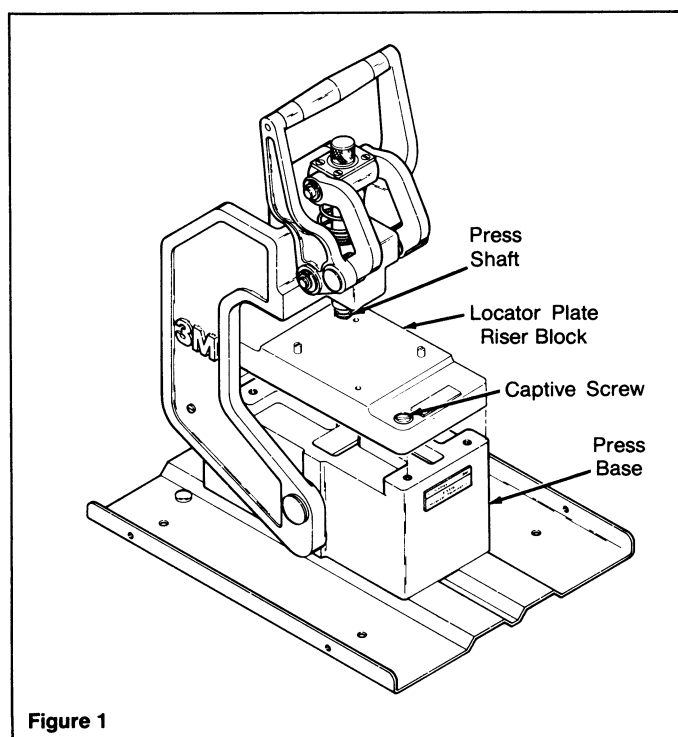


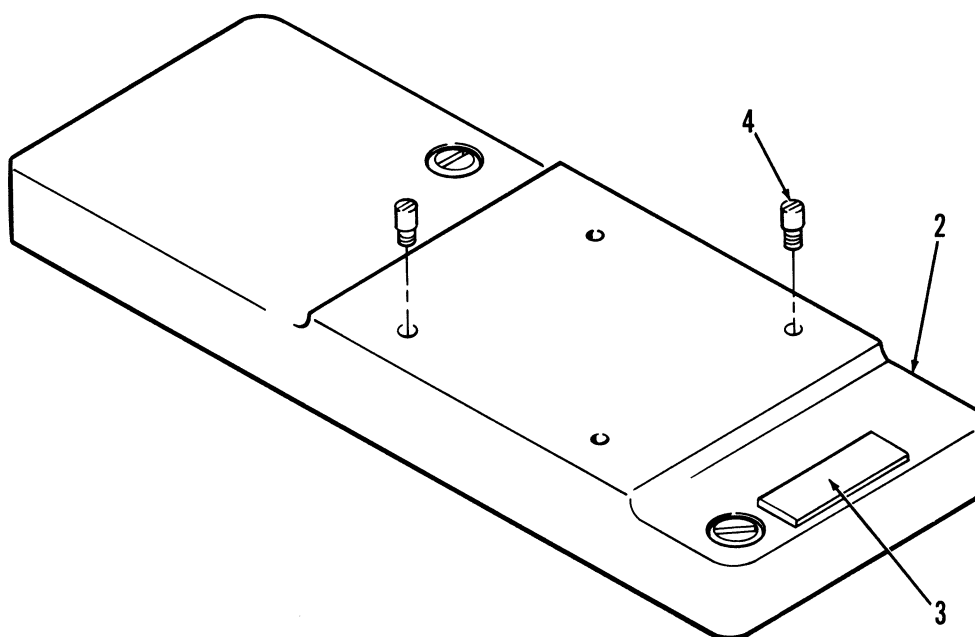
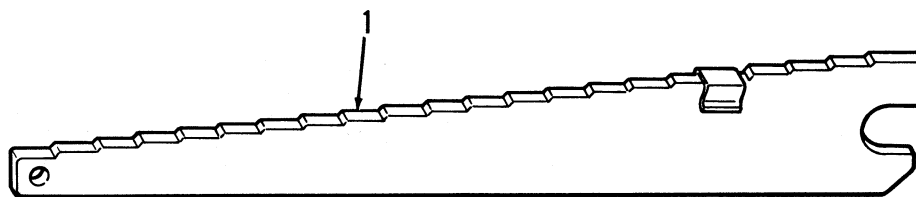
Figure 1

Shut Height Adjustment:

The 3436-1A Shut Height Gauge is supplied with the Locator Plate Riser Block. Refer to Instructions for the particular connector being assembled for:

- the correct placement of gauge
- the shut height (Reference setting for 3335 Press)

You are now ready to install a Locator Plate for the appropriate connector being assembled.



Item No.	Part No.	Description
1	78-8022-2014-1	SHUT HEIGHT GAUGE
2	78-8041-2598-3	FLAT CABLE BLOCK
3	78-8041-4380-4	LABEL
4	78-8006-5362-4	PRESS STUD

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